

FIG. 1

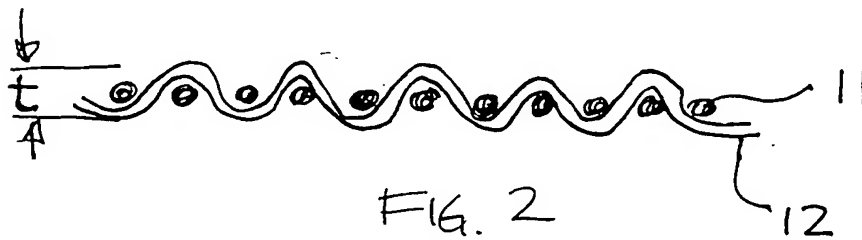


FIG. 2

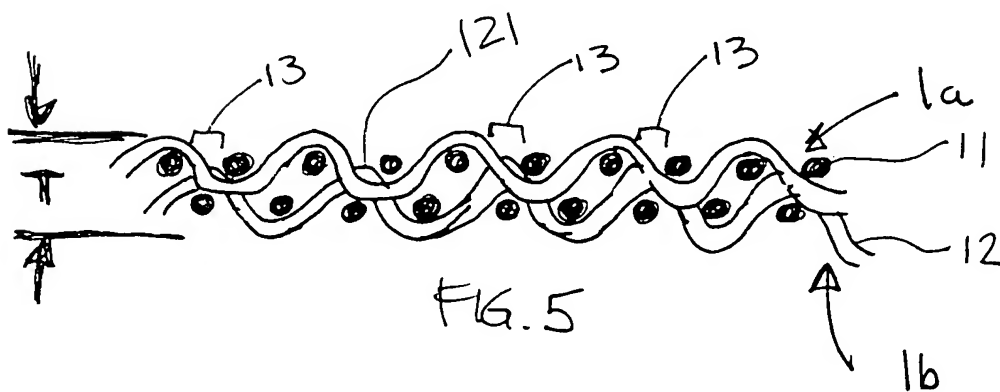


FIG. 5

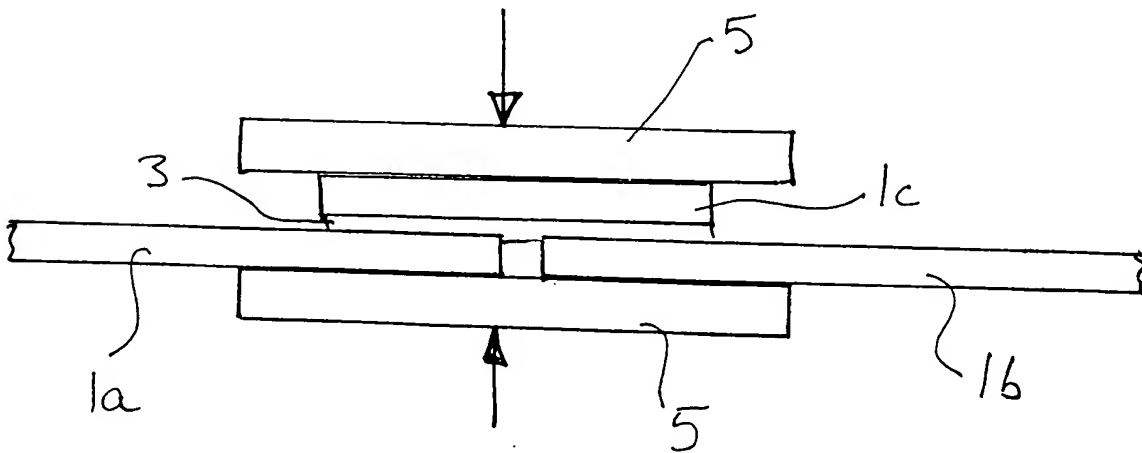
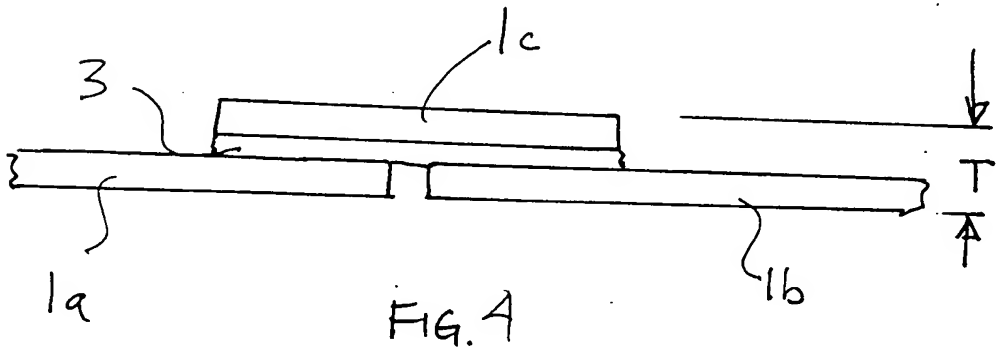
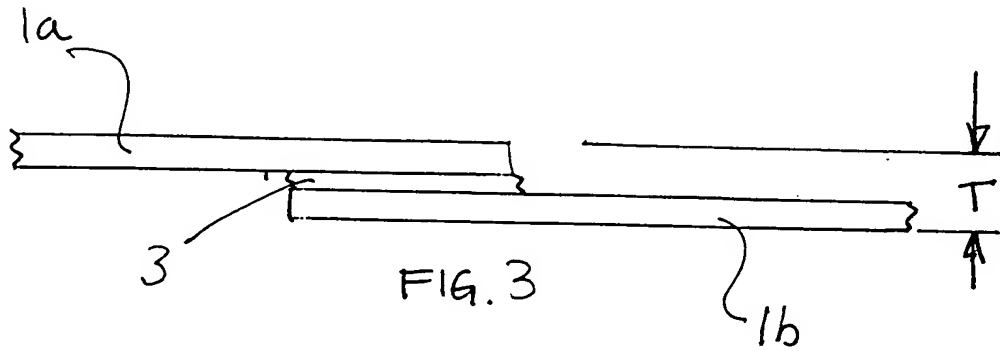
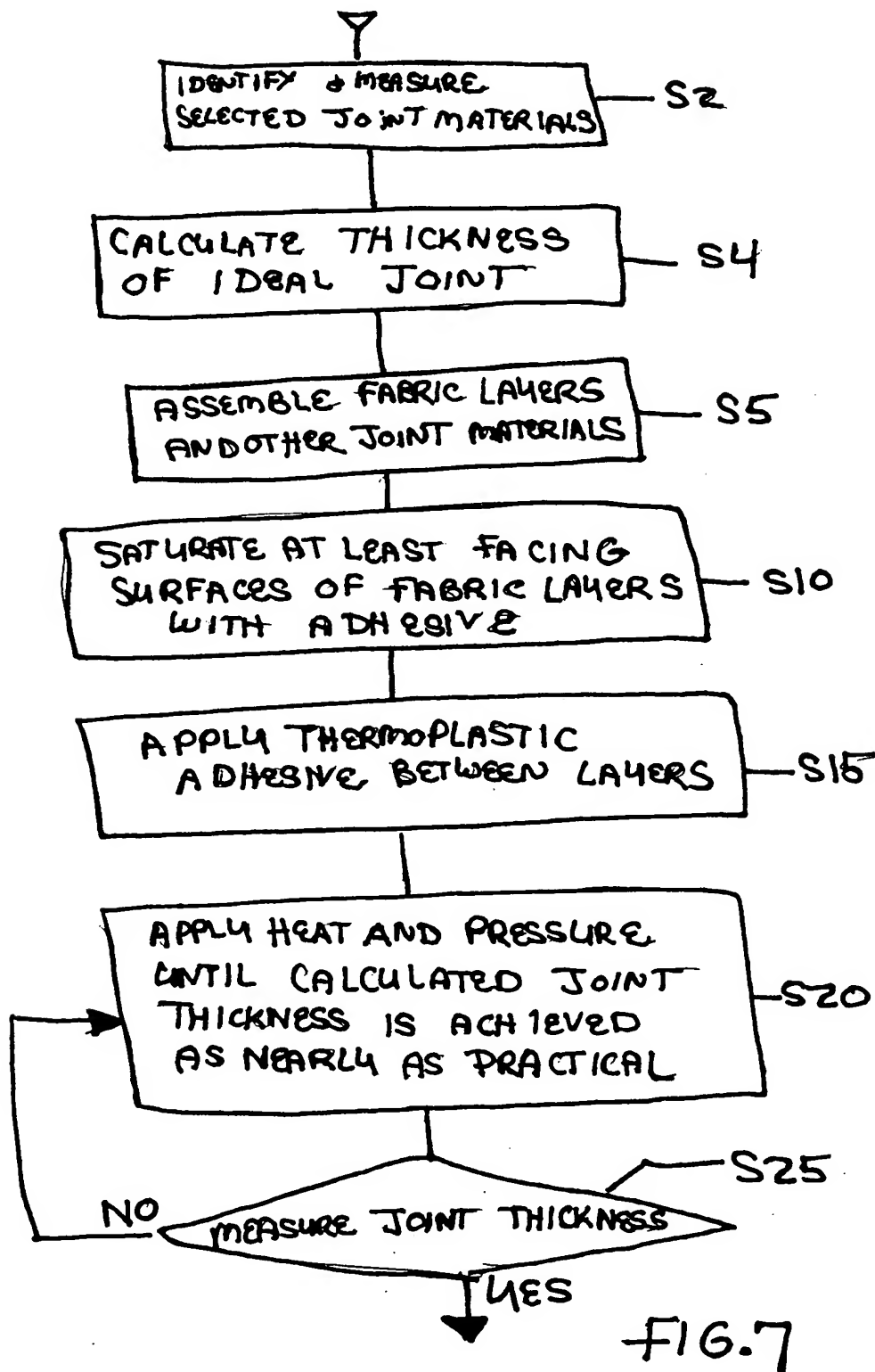


FIG. 5

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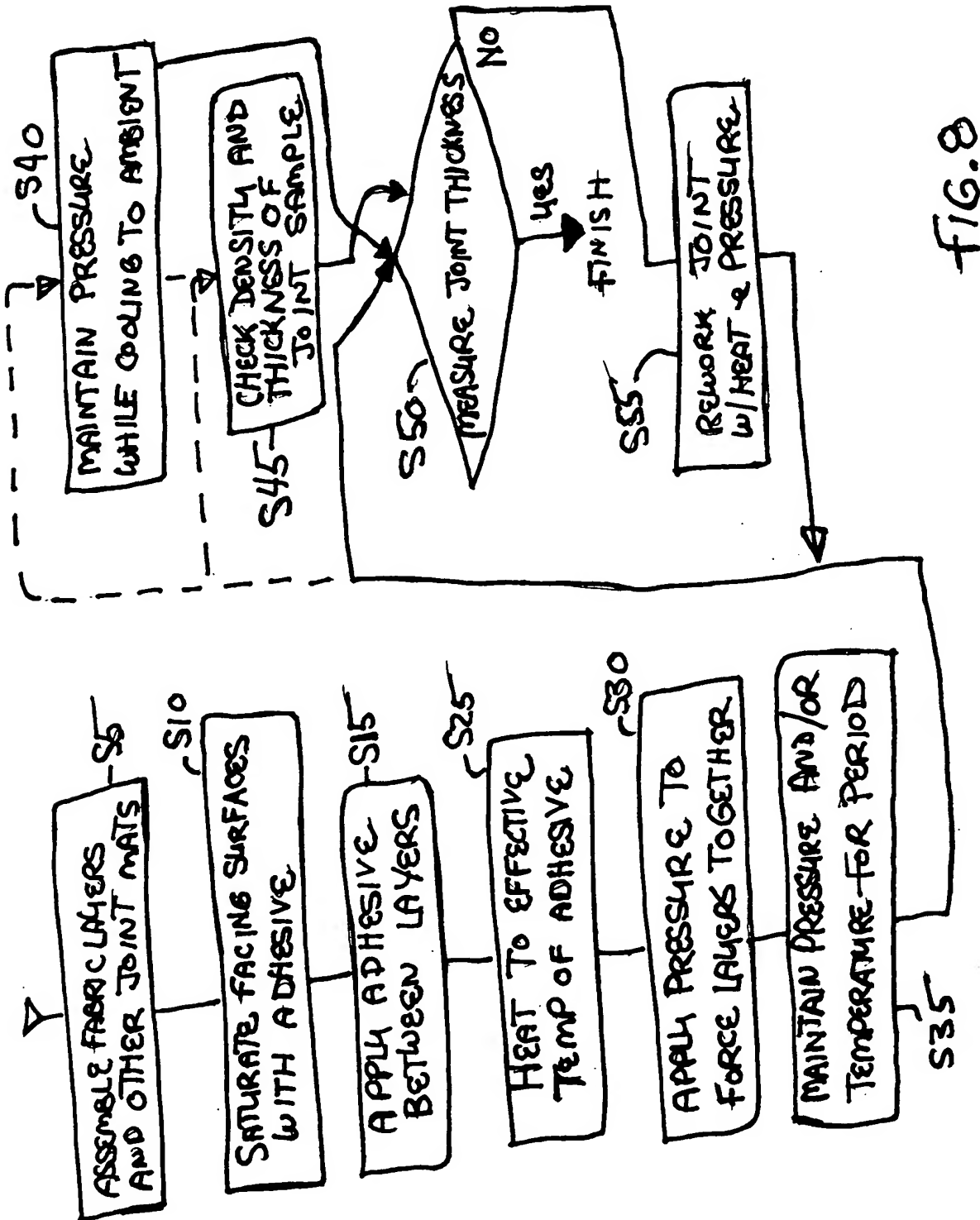


Fig 9A

Example 2A - Well bonded high density joint
showing fiber wetout to TPU resin.

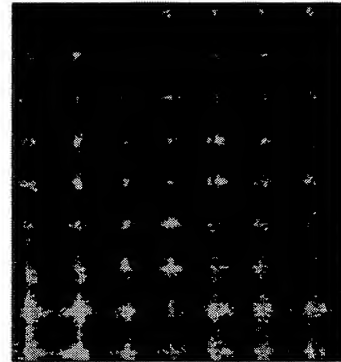


Fig. 9B

Low creep resistance joint showing
light scattering and fiber to resin voids
at the interface.

